



A CSW Industrials Company

PRODUCT DATA SHEET

PVC ELECTRICAL CONDUIT CEMENT 633L

Low VOC PVC Solvent Cement

Description

PVC Electrical Conduit Cement 633L is specially formulated for use on polyvinyl chloride (PVC) conduit Types I and II. It is a medium body cement in clear or gray to match conduit color. Max VOC per SCAQMD 1168/316A or BAAQMD Method 40: 510 g/l.

Instructions

- 1. Store and apply between 40°F and 110°F. Protect from freezing. Do not thin or use if cement has become curdled, lumpy or thickened or is beyond two years from date stamped on container.
2. Wear non-permeable gloves during application to avoid skin contact.
3. Clean fitting socket and pipe, and check for proper fit. Primer not required for non-metallic electrical conduit. While still wet, quickly begin solvent cement application.
4. Shake well before using and stir frequently while using. Apply with supplied dauber applicator. For pipe greater than 2" diameter, use natural-bristle brush sized 1/2 of the pipe diameter.
5. Apply thin coat evenly to socket. Avoid puddling. Quickly apply heavy coat to pipe end. While wet, quickly insert pipe into fitting with slight twisting movement until it bottoms out.
6. Hold pipe into fitting for at least 30 seconds to prevent pipe backing out.
7. Wipe excess cement from joint with rag. Allow 15 minutes before handling. Avoid full-line pressure for 24 hours. Cure times varies with size, fit, temperature and humidity.



Characteristics | Features

- Medium body - thick formula to reduce product run off
• Medium fast setting allows corrections before setting up
• Excellent gap filling characteristics
• LEED Compliant
• Exceeds ASTM D2564 specifications
• NSF approved formula

Applications

PVC Electrical Conduit Cement 633L is designed for use on PVC conduit Types I and II up to and including 6" for Schedule 40 and Schedule 80. Primer NOT REQUIRED for non-metallic electrical conduit.

Packaging

Table with 7 columns: Clear Code, Gray Code, Size, Qty. per Case, Lbs. per Case, Cubic Ft per Case. Rows include 1/2 Pint Dauber top (237 ml), Pint Dauber top (473 ml), Quart Dauber top (946 ml), and Wide Mouth Gallon (3.8 L).

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Specifications

Wt/Gal @ 77°F	7.6 lbs./gal.
Flash Point	-20°C (-4°F) TCC based on Acetone
Color	Clear or Gray
Shelf Life	3 years



FILE NO. 1796



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Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.



DANGER!

Highly flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Contains a chemical classified by the US EPA as a suspected possible carcinogen.

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC-DAY OR NIGHT 1-800-424-9300.

KEEP OUT OF REACH OF CHILDREN.

For additional information, refer to Safety Data Sheet (SDS).

Limited Warranty

RectorSeal, LLC makes the Limited Express Warranty that when the instructions for storage and handling of our products are followed we warrant our products to be free from defects. THIS LIMITED EXPRESS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND OF ANY OTHER OBLIGATION ON THE PART OF RectorSeal, LLC. The sole remedy for breach of the Limited Express Warranty shall be the refund of the purchase price. All other liability is negated and disclaimed, and RectorSeal, LLC shall not be liable for incidental or consequential damages.

Manufactured by

RectorSeal, LLC

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