



A CSW Industrials Company

PRODUCT DATA SHEET

BILL™ PR-3 Hi-Etch PVC & CPVC Primer

Description

Bill PR-3 is a Low-VOC clear primer for use on all PVC and CPVC pipe, tubing and socket-type fittings.

Instructions

1. Store between 40°F and 110°F. Apply between -15°F and 120°F. Use below 40°F only with proper solvent cement and extreme care. Protect from freezing. Do not thin or use if primer has become curdled, lumpy or thickened. Wear non-permeable gloves during application to avoid skin contact.
2. Clean fitting socket and pipe, and check for proper fit.
3. Using supplied dauber applicator, apply primer evenly and freely to socket and then to pipe end for length of socket depth. Then apply again to socket. Avoid puddling. For pipe greater than 2" diameter, use natural-bristle brush sized to 1/2 of the pipe diameter.
4. Temperature and humidity conditions may require repeated applications to one or both surfaces to avoid drying. While still wet, quickly apply proper solvent cement and make up pipe joint in accordance with the solvent cement's instructions.

For additional technical information, call Toll Free 1-800-231-3345.

Applications

Bill PR-3 is specifically formulated as a primer for use on all PVC and CPVC pipe applications such as potable water, pressure pipe, conduit, sewers and drain, waste and vent (DWV). It is for use with all sizes and classes in both Schedule 40 and Schedule 80.

Packaging

Code	Size	Qty. per Case	Lbs. per Case	Cubic Ft per Case
55705	Pint Dauber top (473 ml)	12 Cans	14	.43
55707	Quart Dauber top (946 ml)	12 Cans	25	.78



Characteristics | Features

- NSF approved for potable water systems
- Helps make a clean, professional looking joint
- Manufactured from only high-quality 100% virgin materials
- Etches and penetrates the surfaces and increases the bonding strength on PVC and CPVC systems
- Good for PVC and CPVC systems
- Meets ASTM F656 Specifications
- LEED Compliant

Specifications

Wt/Gal @ 77°F	6.7 lbs./gal.
Flash Point	1.4 °F (-17 °C) TCC based on Acetone
Density	.857 g/cm ³ at 73 °F
Color	Clear
Shelf Life	3 years



pw-dwv-sw

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

Precautionary Statements

Refer to Safety Data Sheet (SDS).

KEEP OUT OF REACH OF CHILDREN

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

For additional Technical Information Call Toll Free 1-800-231-3345

Limited Warranty



For more information on our product limited warranty, visit RectorSeal.com

Manufactured for

RectorSeal, LLC

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